

Work Order ID 79107

Friday, January 20, 2012 9:57:14 AM

79107

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Item ID: D3137-045 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bracket Assembly
Start Date: 1/20/2012 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 1/20/2012 Req'd Qty: 3.00 ***3*** Customer:
Reference: DISSASSEMBLE

Approvals: Process Plan: *MF* Date: *12-01-20* Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3137	Rev F

180	0.00
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180

Packaging	Memo	0.00
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Packaging PULL FROM STOCK D3137-045 X 3

DISSASSEMBLE AND RETURN TO STOCK UNDER ORIGINAL BATCH NUMBERS

DISCARD MS24694-S10I SCREWS

MF 12-01-20

190	QC21- Final Inspection - Work Order Release	0.00
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190

QC	Memo	0.00
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Quality Control

12/1/20
MF 12-01-20

Picklist Print

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Work Order ID: 79107
Parent Item: D3137-045
Parent Item Name: Bracket Assembly

Start Date: 1/20/2012 Required Date: 1/20/2012
Start Qty: 3.00 Required Qty: 3.00

Comments: IPP Rev:A04.02.18New issueKJ/DS
IPP Rev B 08.07.03 ECN1207 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3137-3 Guide		Manufactured	No				Each	1.0000		-3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235A		1							
				39628		1							
D3137-5 Washer		Manufactured	No				Each	25.0000		-3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235A		25							
				46740		3							
				68262		2							
				77022		20							
D3137-9 Bracket		Manufactured	No				Each	6.0000		-3			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST235B		6							
				53040		6							

39628 MF 12.01-20

MF 12-01-20

MF 12-01-20